

20-8331



Dart Aerospace Ltd.
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Canada

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95201-01

Job Sheet 211213



Part No: 95201-01

Job Qty: 6 pcs

Part Name: Bell 206B/L/407 Cyclic Friction



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/9/20

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 8/10/20

Description:

Type: SOLD

Note: 95201-01 REV.1 IPP REV:A 20.07.07 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	6 pcs	8/10/20		0.00	0.00	Packaging 1 - 1		DAS
							Packaging 1 - 2		72
							Packaging 1 - 3		9-89
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S294978

Part: 95201-01

Job No: 211213

Serial No/Batch: S294978

Revision: REV.1

Inspector:

Exp Date:

Instructions: TC STC SH12-59 Issue 4, dated 28/05/22, FAA STC SR03283NY dat

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P.T.O.
FG018

110 QC 4	6 pcs	8/10/20	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	DAS
120 Packaging 3-1 - Stock - B4B 6 pcs	8/10/20	0.00 0.00		QC 4 - 75	69
				QC 4 - 78	9-89
				QC 4 - 84	
				QC 4 - 80	AUG 19 2020
				QC 4 - 85	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	69
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
130 DC - 1 - B4B	6 pcs	8/10/20	0.00 0.00	Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	AUG 19 2020
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
140 QC 21 - FG	6 pcs	8/10/20	0.00 0.00	Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	DAS
				Packaging 3 - 35 - B4B	21
				Packaging 3 - 36 - B4B	9-89
				Packaging 3 - 37 - B4B	AUG 19 2020
130 DC - 1 - B4B	6 pcs	8/10/20	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	DAS
140 QC 21 - FG	6 pcs	8/10/20	0.00 0.00	QC 21 - FG - 21	21
					9-89

		QC 21 - FG - 70	
		QC 21 - FG - 9	
		QC 21 - FG - 77	
Part Op 100 - PICK AND RE-ID Descriptions: 110 - QC4- 100% Inspect kits for completeness 120 - Identify and pack for shipping as per PPP 95201-01 130 - Photocopy bluefile & type labels per PPP 95201-01 140 - (QC21- Final Inspection - Work Order Release)			
Job BOM			
Part / Item	Component Name	Quantity	Operation
D407-1086-011	Bell 206B/L/407 Cyclic Friction	6 pcs (1 ea)	100-Packaging 1 - Pick Kit
			Container <i>SD 94956</i>
Job Allocations			
Operation	Component Part	Required	Inventory
100-Packaging 1 - Pick Kit	D407-1086-011	6	0
Part Specifications			
Specifications could not be found.			

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Aug 21 / 2020
WORK ORDER



NCR No.

20-8331

Route update only

Job: <u>211213</u>		DISPOSITION		DEPARTMENT/PROCESS			
Part No. <u>95201-01</u>		Rework ☐ Scrap ☐ Use-as-is ☒		Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☒ Water Jet ☐ Supplier ☐ Quality ☐
Date: <u>20/8/18</u>		Sequence #: <u>110</u>		QTY Affected: <u>1</u>		MRB (QSI042) <u>INSP</u> <u>12</u> <u>4</u> <u>20/8/18</u>	
Description Work Order Deviation				Disposition			
Make from 1467-1086-011				Acceptable 1467-1086-011 is functionally identical to 95201-01			
				Completed By <u>4</u> <u>20/8/18</u>			
				Lead hand / Supervisor DAS 9 9-89 <u>20-8-21</u>			
				QC / QA Coordinator DAS 9 <u>20-8-21</u> 9-89			
Root Cause		FAULT CATEGORY					
Operator ☐		☐ Pressure/Forced	☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong		
Manufacturing Process ☐		☐ Bending	☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance		
Equip/Tooling ☐		☐ Crushing	☐ BOM/Route	☐ Grain Direction	☒ Drawing		
Handling/Presservation ☐		☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Finish		
Material ☐		☐ Crimp/Kink/Ripple/Wave/Twist	☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing		
Product Improvement ☒		☐ Marks/Chatter	☐ Drill Holes	☐ Out of Sequence	☐ Misread		
Process Improvement ☐		☐ Mislabeled	☐ Fit/Function	☐ Off-set/Set-up			
Human Factors ☐		Other/Details:					